

# Work Order ID 85710

**\*85710\***

Page 1

Item ID: D205-523-043

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Slide Bar Assembly

Stop **\*NS2\***

Start Date: 13/06/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 27/06/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/06/14

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
d205-523	Rev F								
100	Pick Kit	0.00							
<b>*100*</b>									
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
<b>*110*</b>									
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D205-523-043								
120	QC5- Inspect part completeness to step on W/O	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

*Handwritten notes and signatures:*  
 12-7-10  
 12/07/10  
 5/12/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**\*85710\***

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**\*N900040100\***

Setup Start **\*NS1\***

Stop \*NS2\*

**\*4\***

**\*4\***

Run Start \*NR1\*

Stop \*NR2\*

Date:

**Insp.  
Stamp**

0.00

0.00

RPP

86210

0.00

0.00

## Memo

## Quality Control

Winstill

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

June-13-12 4:09:31 PM

Page 1

Work Order ID: 85710

\*85710\*

Parent Item: D205-523-043

\*D205-523-043\*

Parent Item Name: Slide Bar Assembly

Start Date: 13/06/2012

Required Date: 27/06/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP B02.04.04 Updated Drawing and Added Inspection Level 2ISM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3011-1		Manufactured	No			110	Each	0.0000	1	4			
*D3011-1*									**				
Rappel													
AN960JD616L		Purchased	No			110	Each	0.0000	2	8			
*AN960JD616L*									**				
Washer													
MS21042L6		Purchased	No			110	Each	610.0000	2	8			
*MS21042L6*									**				
Nut													

Location	Loc Qty	Loc Code
ST300	610	
117677	25	
118384	3	
118927	48	
119075	334	
120308	200	

33116		Purchased	No			110	Each	10.0000	2	8			
*33116*									**				
Stud Fitting													

Location	Loc Qty	Loc Code
ST401	10	
120728	10	

D3012-1		Manufactured	No			110	Each	11.0000	2	8			
*D3012-1*									**				
Decal													

Location	Loc Qty	Loc Code
ST023	11	
83562	11	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

# Picklist Print

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Page 2

Work Order ID: 85710

\*85710\*

Parent Item: D205-523-043

\*D205-523-043\*

Parent Item Name: Slide Bar Assembly

Start Date: 13/06/2012

Required Date: 27/06/2012

Start Qty: 4.00

Required Qty: 4.00

D3012-3

Manufactured No

110

Each

11.0000

2

8

\*D3012-3\*

Decal

\*\*

SP.

Location

Loc Qty

Loc Code

ST023

11

83563

11

D3012-5

Manufactured No

110

Each

10.0000

2

8

\*D3012-5\*

Decal

\*\*

SP 12-7-10

Location

Loc Qty

Loc Code

ST023

10

83564

10

Box

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



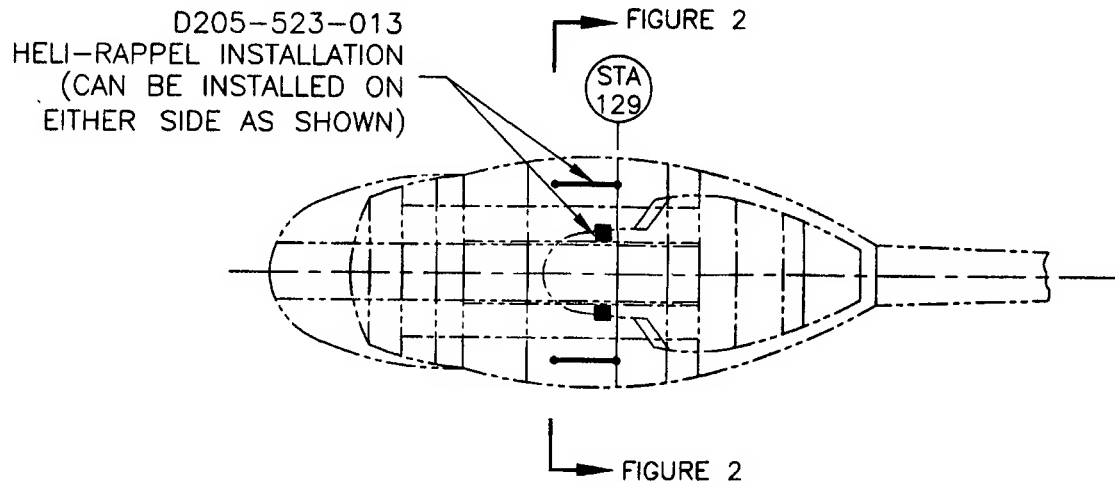


Figure 1 - Location of **Heli-Rappel™** Installation

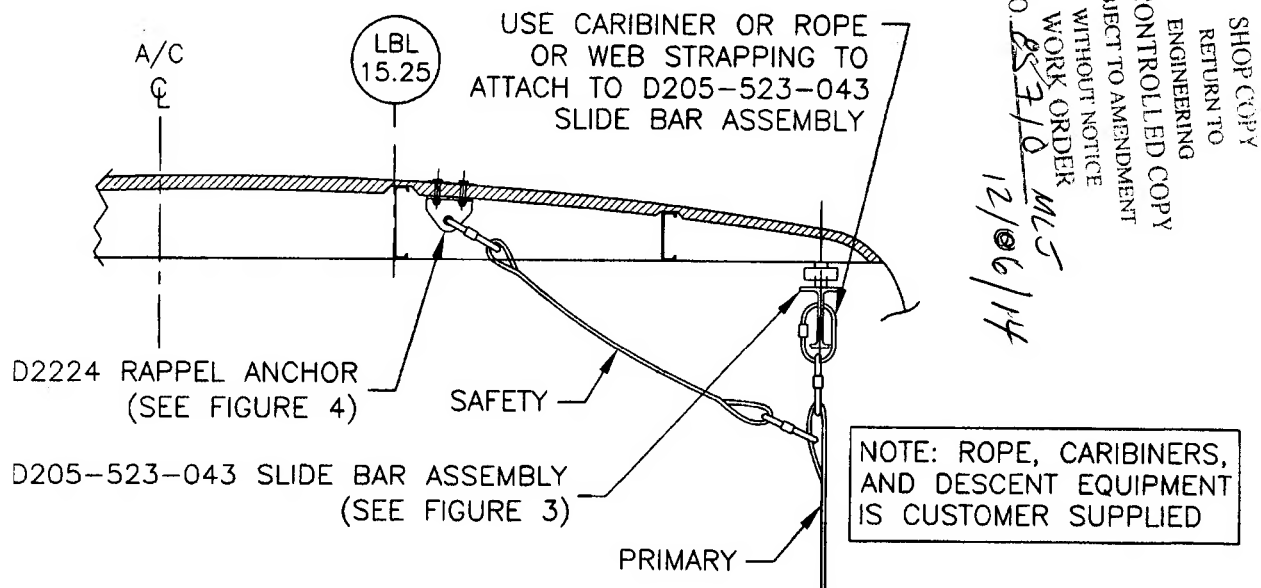


Figure 2 - Location of **Heli-Rappel™** Installation  
LH Installation Shown, RH Opposite  
(View Looking Aft - Section Rotated 90° CCW)

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Revision: F

Date: 01.03.29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

12/06/18

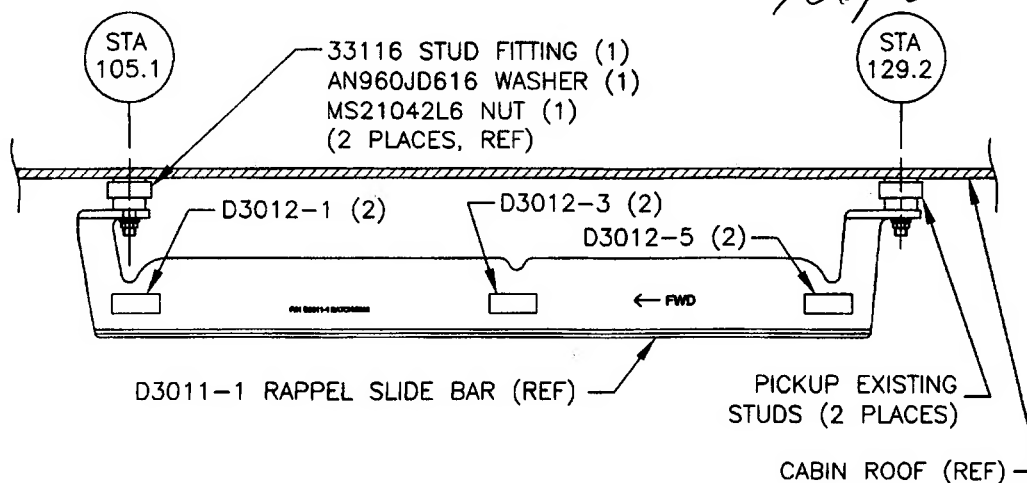


Figure 3 – Installation of D205-523-043 Slide Bar Assembly  
(View Looking Inboard)

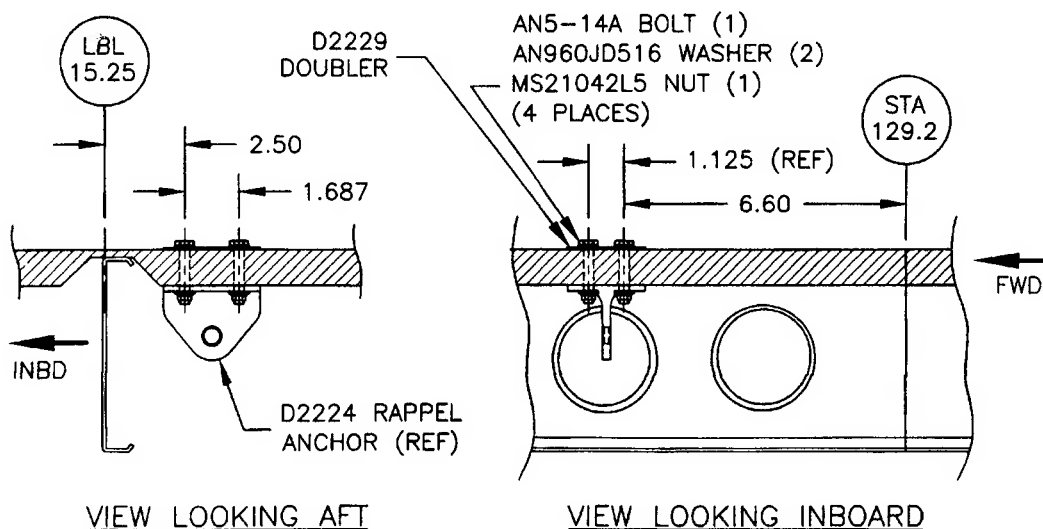


Figure 4 – D2224 Rappel Anchor Installation

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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